



ETROLEUM is as old as the hills. When the earth was formed nature provided this oil, and in the crude state primitive man adapted it to many useful purposes, such as anointing, burning as fuel, Illumination, and also as an oblation in religious ceremonies; but the systematic refining of the product from its very inception is strictly an

American industry.

The name petroleum, meaning "oil from the rock," was familiar to the Greeks, Romans and Persians from the dawn of their bistory. Herodotus wrote of the Springs of Xante, from

which this off was gathered by dipping myrtle branches on the water in 500 B. C., and it was well known at asphaltum, petroleum, naphtha, and maltha were all various forms of the same substance, collectively classified as ultumen. Maitha. more commonly known as pitch, was the indestructible cement of history, used in the construction of the Temversally employsince



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terns found in Egypt and at Petres, although of unknown antiquity, are still in a perfect state of preservation and fit for practical use. It is also a well-established fact that in the preparation of material for embalming and encaustic painting in Egypt and Mexico maitha formed the principal

Many theories have been advanced as to how bitumen has been produced, but no general chemical formula can be given for the occurrence of the several curious forms of the product. There is no doubt, however, that bitumen represents a substance that is obtained from petroleum, found in its liquid state in the containing rocks, and by the process of nature's laboratory has en gradually converted into its more solid form. This process may be described as evaporation. As the oil seeps to the surface, generally by its own gaseous pressure, the natural gases, spirituous and light olls are evaporated by the sun, and the residues, asphaltum and maltha, formed. Indications of the presence of petroleum are frequently found on the surface in the form of bitumen, but there is no fixed rule, and recent discoveries seem to upset the theory that oil can only be found under certain conditions. Wells have been sunk and oil found along the coast of California, where the operations have even extended for some distance into the sea. In a variety of climates and from the sea level up through the lofty ranges of the Andes has this remarkable "light of the world" been secured.

Petroleum, also known as mineral oil, crude oil, and stone oil, may be described as a liquid form of bitumen, found seeping from the crevices of rocks and floating about on the surface of the water. Its color varies from a light straw, through amber, red and brown, to a dark green and black. It is a mixture of hydrocarbons, or compounds of hydrogen and earbon, varying conalderably, according to the locality in which it is found, in both composition and consistency, and of two distinct varieties, asphalt base and paraffin base, with many constituents.

The more volatile and inflammable portions of the raw product are separated by refining, each constituent being taken off and collected separately by gradually raising the temperature of the oil and passing the consequent vapors or es through a series of condensers. The products from the paratin bases are usually taken off as follows: Gasolines and naphthas, kerosene or standard white, as it is now known, other illuminating oils, light and heavy lubricating oils, paraffin, and greases of various descriptions. The percentage of each product recovered from the crude varies according to the character of the crude. A fair average of Pennsylvania crude oil ran as follows: Gasoline, 11/2 per cent; naphthas, 14 per cent; kerosene, 55 per cent; lubricating oils, 171/2 per cent; paraffin, 2 per cent; and residue of pitch, etc., 10 per cent. Many varieties of petroleum require special treatment in order to eliminate sulphur and other objectionable elements. From the asphalt-base petroleum is deprived of a residuum employed in the manufacture of insulating, water-proofing and roofing materials. A residuum known as "coke" is also used as fuel and in the manufacture of carbons for arc lights and electric batteries.

Along the banks of a stream in Pennsylvaania, now known under the prosaic title of Oil Creek, the Seneca Indian once dipped his blanket in most romantic fashion as he tried in vain to transfer the brilliant and variegated colors he discovered on the surface of the little pools of petroleum. Disappointed because he could not at once convert his attractive find into a satisfactory dye material the red man found other purposes for which the oll could be em-

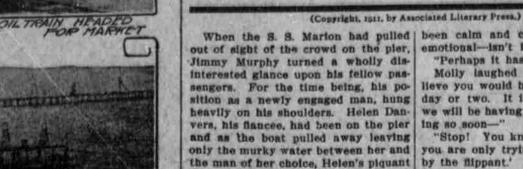
the oily substance recovered. Rude pits were dug, lined with rough-hewn timbers, and the oil was stored away for future use. Thus began the first known practical conservation of petroleum in America. Many of these old Indian pits are still found in an excellent condition, the timbers being practically as sound as the day when cut from the forest.

It was not long, however, before the white man began to realize the value of this remarkable discovery, and enterprising pioneers began to dig pits similar to those of the Indian and to gather the oil, which for many years was bottled and, under the names of "Seneca Oil," "Indian Oil," and "Snake Oil," sold extensively as a sure cure for all the aches and pains to which man in heir. It was universally accepted as a medicament, but with little curiosity as to how great a quantity of the wonderful curative could be secured or whence it came.

As early as 1790, the manufacture of salt became an important industry in the United States, and for the purpose numberless brine wells were sunk throughout the country, especially along the western slope of the Allegheny Mountains, where the brine was found in great abundance, collected. and evaporated into salt. Many of these wells had to be abandoned on account of their producing uncontrollable quantities of petroleum, then considered a most undesirable element. A notable incident of this kind occurred at Little Renox Creek, near Burkesville, Kentucky, in 1829, when an attempt made to sink a well and secure what was supposed to be an unlimited supply of brine resulted in the striking of a mammoth ell gusher. Consternation and disappointment spread among the owners of the well as they witnessed the great quantities of oil flowing rapidly beyond the creek and into the Cumberland River, where it finally caught fire and burned for a distance of over fifty miles. When the fire was extinguished the oil flowed on as rapidly as before, and, with the exception of a small quantity which was later recovered, bottled, and sold under the name of American Medicinal Oil," the product was

In 1846 Dr. Abraham Gesner discovered a method of extracting an excellent grade of illuminating oil from coal, and in 1854 he patented a "uccessful illuminant, "kerosene," commonly known as "coal-oil." The improvement was so great over the animal and vegetable oils then in use, the objectionable odor and smoke being eliminated, that they were gradually set aside, and in order to meet an enormous and ever-increasing demand for the product, it became necessary to establish factories throughout the country for the extraction of this popular liluminating oil from Altogether there were over 60 of these establishments in operation at one time, and the price of kerosene advanced rapidly until 1857. when it sold as high as \$2 a gallon. The industry was short lived, however, for upon the discovery of petroleum in sufficient quantities to effect a competition as a basis from which illuminating oils could be manufactured, these kerosene factories were converted into refineries of crude oil in order to prevent their total loss.

The great demand for kerosene and its consequent high price were the cause at attracting the world-wide attention of chemists and scientific authorities, and repeated attempts were made to



handkerchief.

Still, as the day wore on Jimmy cheered up. It seemed to him that he had never before crossed the briny deep on so wonderfully laden a ship. In companionways, in the library, in the bow of the boat and in the stern he seemed destined to meet fragments from the feminine world and each bit looked prettier than the last. For a moment Jim Murphy felt aggrieved; his allegiance to Helen Danvers shut him off from any shipboard romance-

face had found a tearful nest in the

bit of lacy cambric which served as a

a here-to-fore much enjoyed privilege of the ocean voyage,

discover the means of producing at

a lower cost some other satisfactory

illuminant from coal or petroleum.

Researches in this line were contin-

uous and untiring until early in

1855, when a complete and invalu-

able analysis of petroleum taken

from an "oil spring" on Oil Creek,

near Titusville, Pennsylvania, was

made by the distinguished chemist,

The manner of driving or sinking

an oil well is simpler than is gener-

ally imagined. A steel drill, weigh-

ing anywhere from 1,000 to 3,000

pounds, and measuring about 30

feet in length, is selected for the

purpose. This is fastened to an ad-

Prof. Benjamin Silliman, Jr.

justable line and connected with a heavy arm or

beam, driven by an engine which continually

raises and releases the arms and permits the drill

to fall with great force into the hole. With each

drop, and by its own weight, the drill literally

crushes and pulverizes the rock into sand, which

is removed with a "sand pump" from time to time

as it accumulates in the boring. As the work pro-

gresses and the hole deepens the adjustable line is

sufficient, to insert a charge of explosive at the

bottom of the boring, "shoot" or blast the well,

and thus increase the supply. After the drilling

and blasting are completed, the well is then cased

with iron piping, known as a "lining," and a pump

in the old days each well was pumped separ

ately, but the industry is now conducted upon such

an economic and scientific basis that the wells are

pumped in groups by a veritable network of con-

necting rods, extending over the fields and driven

In some districts the oil fields have been prac-

tically honeycombed with wells and the production

of petroleum greatly reduced or scattered by con-

As the enterprise grew many complex problems

arose from time to time, but they have all been

gradually but effectually solved and the industry

The total flow of oil in the United States for

Gradually the oil derrick wended its way from

a northeasterly to southwesterly direction, and the

petroleum industry was extended over a vast terri-

During the year 1908 there were 16,909 wells

Extensive experiments have been conducted to

sunk in the United States, of which but 3,214 were

determine the value of petroleum as fuel for power

plants as well as for the navy and merchant ma-

rine, especially in England and the United States.

Numerous merchant vessels have been fully

equipped for burning oil as fuel, and, by practical

test, it has been determined that oil will evaporate

30 per cent more water per pound than coal, is

easier to handle and stow, offers no difficulty in

burning, and, in its use, time formerly wasted in

coaling and in useless labor is saved, smoke elimi-

nated, fuel space economized, steaming and speed

capacities increased, strain on bollers greatly de-

creased, and a clean ship assured at all times.

The crude oil of paraffin base is particularly de-

sirable for fuel, and the only obstacles to its uni-

versal use art: (1) Difficulty in obtaining; (2) in-

creased cost over coal. With the production of

sufficient petroleum at a reasonable cost, there is

little doubt that every ship affoat will be event-

ually equipped with oil burners and the coal grates

The United States navy has equipped the bat

tleships Delaware, North Dakota, Utah, Florida,

Arkansas and Wyoming with auxiliary provision

The new battleships now under construction a

the Fore River Ship Building Company, Philadel-

phia, for the Argentine government, will also be

equipped for auxiliary oil capacities of 600 tons

The usefulness of petroleum is almost unlimited.

Besides the many grades of gasolines, naphthas,

illuminating oils, lubricating oils, paraffin, and

greases obtained from the crude oil paraffin base,

filtered paraffin residues or concentrated jellies,

are also obtained. These jellies are universally

employed as therapeutic agents in diseases of the

skin, as a basis in the manufacture of medicated

cintments for general household use, and also in

the compounding of shoe and metal polishes.

for from 400 to 600 tons of fuel oil each.

the year 1859, the first of which any official record

placed upon a conservative and economic basis.

by an engine in a centralized station.

tinual pumping.

United States Navy.

pass from use.

lengthened and the drill lowered as required.

It was at dinner that the blow came. He was in the act of giving his order to the steward when that individual rushed to the assistance of the girl who had been assigned to the seat next to his own. After one glance at her, Murphy realized that, had he been a steward, his actions would have been the same.

"I am afraid I interrupted your or-The girl looked into Murphy's eyes. The heart of the engaged man quaked. The girl was beautiful.

"After you." Murphy's tone was reserved to the point of unfriendli-

The girl cast a quick glance at him then turned to contemplate the menu. Murphy felt that he had been thrown from her regard much as she would discard an unpleasing bit of fabric. It was too much for Jimmle's knowledge of the joy of living. He turned to her with a smile that shone from his

"Please forgive my seeming rudeness," he said with a full measure of friendliness in his eyes. "I am a triffe peevish-there are the jolliest lot of ever crossed with and I feel afraid of all of them "

Molly Sherwell laughed and glanced questioningly at Murphy.

After drilling to depths varying from 100 to 2,000 "I would not have selected you as feet, and when a crevice is struck in the rock, the oil is frequently brought to the surface by the one fearful of feminine wiles." force of its own pressure; but it often becomes necessary, in case the flow of oil is not considered

"But I am engaged." )

It seemed for a second that the very the girl spoke again.

"That does make considerable difference." She paused while a queer stream of water which was slowly little shadow flitted across her face. widening between the two boats. Withto cross the ocean with some jolly men on board if I owed allegiance to one in particular. Ocean liners seem to be the embodiment of the old time | ly comprehended the contents as he sorceress-I feel sure that she at least wields her wand over them all."

"The wand of infatuation-only?" Jimmy Murphy but half expected an

"Infatuation is exactly the word." laughed Molly. "I have crossed the ocean nine times and on every trip I fell madly in love."

"And the men?" Murphy put the question quickly, eagerly desirous of knowing the outcome.

has been kept, amounted to only 2,000 barrels. For the year 1909 the production as estimated by "Three of them wanted me to marry David T Day of the United States Geological Surthem; the others were merely the efvey amounted to about 178,000,000 barrels, which, fect of moonlight, the lapping of the if placed in a single body, would be sufficient to waves and leisure hours spent in float a gigantic fleet of 935 Dreadnought battle closely set steamer chairs." ships of the new 26,000-ton Arkansas type of the

"And you?" Again the eager ques-

"I? Well—as soon as my feet touch the wharf I am as heart-free as if I bad never seen a boat."

Jimmy Murphy was silent for so unconscious world. long a time that his companion broke into a soft laugh. "Surely you are not going to have many more such serious broke. and profound moments during this

"I will tell you exactly what I was thinking-if you care to know." Murphy turned so that he met her startled glance. "Do you?"

"No," she put in quickly. "I shall tell you, anyway. When you interrupted my thoughts I had just conquered a desire to make you care for me-your attitude made me desire a siege in which you would be get a license to-"

the victim-but my better nature won

out and-" Murphy laughed lightly. "Then I have missed a rather amusing game—haven't I?" Jim Murphy's lips shut tight, Molly Sherwell cast a giance at him and felt satisfied. Flippant remarks would have to bridge many a chasm with

this man and she hoped that her in-

from her command. "Since you are heartless and I am engaged we are certainly well guarded insist on being friends-friendship is eh?" great between a man and a woman.

Molly left the question unanswered. ed, in astonishment. It was the tenth day, and on the morrow Queenstown and all that the word meant would be with the passengers of the Marion. In the evening. the last night on board, Molly Sher- it to my husband," she said. well and Jim Murphy paced a moonlit

spoke. "For once, the voyage has egraph.

When the S. S. Marion had pulled | been calm and chummy rather than emotional-isn't it so

ANOTHER GIRL

By DOROTHY DOUGLAS

"Perhaps it has been to you-" Molly laughed quickly. "I do believe you would be serious in another day or two. It is a good thing that we will be having that sad sweet parting so soon-'

"Stop! You know as well as I that you are only trying to cover the real by the flippant.' All the time I am in London-you are going to be there. You have promised to give me one month of your splendid friendship and we are going to all the theaters, operas and dinners that we can crowd into thirty days."

"No, no-that was some of our inconsequent chatter at the beginning of the trip." Molly tried to draw her arm away.

When they arrived at the stern of the boat where no sound came save the rush of foamy water, he stopped her and spoke in a voice made rich by new depths.

"You are not going back on your promise. I love you, dear-it has been so since you came and sat beside me at the table. It is not the first time that a man has found the one woman when it was too late and I am not complaining-I am only glad to have known, even for a short time, such love as I feel for you." He drew her so near him that she started back with a faint cry. He released her and before he realized her intention she was away and out of his sight.

He stood for some moments where she had left bim. He was dazed by the vastness of his love for her; too much so to reason that life with any other woman was impossible.

He did not see Molly Snerwell again that night nor the next morning. The tender was alongside the Marion and most of the passengers for Queenstown were on the smaller boat, Murphy scanned every part of the ship, but the girl was not to be seen. Ha concluded that she was in her stateroom packing as she was to go on to

Nevertheless he paced the deck nervously expectant. Some inner consciousness told him that events were pretty girls on this boat that I have shaping themselves into strange channels.

When the tender with its load of Queenstown passengers was ready to detach itself from the great ship Murphy gave a tremendous start Molly Sherwell was on the tender. She was getting off at Ireland and he, the man who loved her, had no address. no possible clue to where she would engines stopped their vibrations; then be. She had taken this means of escape!

Murphy looked down at the thir I believe that I, too, would be afraid out stopping to think of what he was doing he rushed below. In the companionway he was stopped. A cable for William James Murphy. He scarce continued his mad dash for the lowest possible deck of the Marion.

When he reaced the closest spot to the tender and his eye caught sight of a trailing rope from her atern he made a firm clear dive into the almost calm water.

There was a fearful stirring on bott boats and life preserves were hurled from all points. Murphy prayed, while he struggled with the sea, that he might reach that rope before a life sayer reached him. He was a power ful swimmer. After a brief but mighty struggle his hands found and clung to the rope of the tender. For one sec ond his eyes looked up and he saw the face of Molly Sherwell. Her eyes were praying for his safety and her arms were outstretched.

"He is mine!" he heard her say to those who would have cared for him when he went for a moment into the

Later, Molly bent over him. "You might have died-dear-" Her voice "I would have died anyway-withou!

you. Everything went with you-what was the game worth without love?" The cable, soaked and quickly dis appearing to nothingness, fell between

them. "My first flancee was very fickle She married the other fellow five days after I left. Molly-do you know whether or not we have to live in London more than a week before we can

"Even a week would seem longwouldn't it, dear?"

Woman Had Him Guessing.

Dan McCarthy, auditor for Cohan & Harris, was fondling ten new \$100 bills in his office a day or two ago when a well known New York play broker-a consequent moods would never be far woman-dropped in.

"What have you got there?" she ask ed of the auditor.

"It's some of our new stage money," against the wiles of the ocean-will replied McCarthy. Here he handed her you walk on deck with me now? I a \$100 bill. "Pretty good imitation,

> The woman examined the bill closely. "Is that an imitation?" she ask-"It 1m."

"Well, I declare!" said the caller. Then she dropped the bill in her handbag and started away. "I want to show

McCarthy, three other heads of departments and the office boy overtook "This has been the most pleasant her out on the sidewalk in front of of my trips." It was the girl who the building.-New York Morning Tel-